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## DISPOSABLE UNDERGARMENT

### BACKGROUND OF THE INVENTION

This invention relates to a disposable undergarment  
5 adapted to absorb body excretion and then to hold it.

Japanese Utility Model Application Publication No.  
1992-15921A discloses a disposable diaper comprising a  
liquid-pervious topsheet, a liquid-impervious base sheet, a  
liquid-absorbent panel disposed between these two sheets, and  
10 a non-stretchable apertured sheet having a plurality of pores  
wherein each of the apertures has an opening area of about 2mm<sup>2</sup>  
- about 100mm<sup>2</sup>. This diaper is partially depressed in its  
thickness direction to define a pocket for feces. The porous  
sheet has its length as measured in a longitudinal direction  
15 shorter than that of the diaper and longitudinally opposite end  
portions of this apertured sheet are bonded to longitudinally  
opposite end portions of the diaper so as to cover the topsheet.  
The longitudinally opposite end portions lie above a level of  
the topsheet so that a longitudinally middle region of the  
20 apertured sheet is spaced upward from the topsheet and thereby  
defines a space between the topsheet and the apertured sheet.

With this diaper of prior art, loose feces is guided  
through the apertures of the apertured sheet into the pocket

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and only a small amount of loose feces held on the apertured sheet may cling to the wearer's skin. In this way, eruption of the wearer's skin due to loose feces clinging thereto can be minimized.

5       The apertured sheet has a plurality of apertures each dimensioned to pass body excretion such as urine or loose feces and therefore such excretion still held on the topsheet may flow back as the apertured sheet and the topsheet come in contact with each other. With this diaper of prior art, the apertured  
10      sheet is not elastically stretchable in the longitudinal direction of the diaper. In other words, the apertured sheet has no elastic force under which the longitudinally middle region of the apertured sheet is spaced upward from the topsheet as the diaper curves in the longitudinal direction with the  
15      topsheet inside and thereby this middle region comes in close contact with the wearer's crotch region. With this known diaper put on the wearer's body, the apertured sheet is slackened and its longitudinally middle region comes in contact with the topsheet. Consequently, the amount of body excretion flowing  
20      back through the apertured sheet may cling to the wearer's skin.

#### SUMMARY OF THE INVENTION

It is an object of this invention to provide a disposable

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undergarment provided with skin-contactable sheets adapted to be placed very stably against the wearer's crotch region as the undergarment is put on the wearer's body and thereby to prevent an amount of urine or loose feces still held on a  
5 skin-contactable surface of the undergarment from clinging to the wearer's skin.

According to this invention, there is provided a disposable undergarment comprising a liquid-impervious base sheet contoured by longitudinally opposite end portions  
10 extending in a transverse direction and transversely opposite side edge portions extending in a longitudinal direction, and a liquid-absorbent panel attached to the base sheet wherein the article has a skin-contactable surface on which the panel lies and a non skin-contactable surface opposed to the skin-  
15 contactable surface.

The skin-contactable sheets being stretchable in the longitudinal direction and substantially liquid-impervious are attached under extension in the longitudinal direction to the skin-contactable surface of the undergarment so as to cover  
20 the panel, the skin-contactable sheets having fixed surface areas secured to the longitudinally opposite end portions, respectively, and free surface areas extending between respective pairs of the fixed surface areas and not fixed to

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the undergarment so as to be spaced upward from the panel as the article curves in the longitudinal direction with its skin-contactable surface inside, wherein the skin-contactable surface of the article is provided with regions in which the  
5 skin-contactable sheets are absent so that the skin-contacting surface inclusive of the panel is partially surface in the regions.

According to one preferred embodiment of this invention, the skin-contactable sheets actually comprise a pair of  
10 belt-like strips spaced from and opposed to each other in the transverse direction and respectively extending along the transversely opposite side edge portions of the undergarment in the longitudinal direction so that the skin-contactable surface inclusive of the panel may be partially surfaced between  
15 these skin-contactable sheets.

According to another preferred embodiment of this invention, the undergarment further comprises a pair of substantially liquid-impervious leak-barrier cuffs spaced apart from and opposed to each other in the transverse direction  
20 and respectively extending along the transversely opposite side edge portions of the undergarment, the leak-barrier cuffs being disposed between the base sheet and the skin-contactable sheets and attached under extension in the longitudinal direction to

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the skin-contacting surface of the undergarment, the leak-barrier cuffs having fixed side edge portions secured to the transversely opposite side edge portions of the undergarment and extending in the longitudinal direction, free side edge  
5 portions being stretchable in the longitudinal direction and normally biased to rise on the skin-contactable surface and longitudinally opposite fixed end portions collapsed onto the skin-contactable surface and fixed to the longitudinally opposite end portions of the undergarment in such collapsed  
10 state so that the free surface area of the skin-contactable sheet is kept spaced upward from the free side edge portions of the leak-barrier cuffs.

According to still another preferred embodiment of this invention, the skin-contactable sheet is made of an elastically  
15 stretchable fibrous nonwoven fabric.

According to further another preferred embodiment of this invention, the skin-contactable sheet is made of a non-stretchable fibrous nonwoven fabric and elastically stretchable members are attached under extension in the  
20 longitudinal direction to the non-stretchable fibrous fabric so that the skin-contactable sheet may have stretchability in the longitudinal direction.

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#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a perspective view of a diaper viewed from skin-contacting surface thereof as partially broken away;

Fig. 2 is a partially cutaway perspective view of the 5 diaper in a state worn with front and rear waist regions thereof connected to each other;

Fig. 3 is a sectional view of the diaper taken along a line A - A in Fig. 1;

Fig. 4 is a sectional view of the diaper taken along a 10 line B - B in Fig. 1;

Fig. 5 is a partially cutaway perspective view of another embodiment of the diaper;

Fig. 6 is a partially cutaway perspective view of another embodiment of the diaper in a state of being worn with front 15 and rear waist regions thereof connected to each other;

Fig. 7 is a sectional view of the diaper taken along a line C - C in Fig. 5; and

Fig. 8 is a sectional view of the diaper taken along a line D - D in Fig. 5.

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#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Details of a disposable undergarment according to this invention will be more fully understood from the description

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of an open-type diaper given hereunder with reference to the accompanying drawings as a typical embodiment of this invention.

Fig 1 is a partially cutaway perspective view of the  
5 diaper 1A viewed from the side of a skin-contactable surface  
1a thereof, Fig. 2 is a partially cutaway perspective view of  
the diaper 1A in a state of being worn with front and rear waist  
regions 20, 22 thereof connected to each other, Fig. 3 is a  
sectional view taken along a line A - A in Fig. 1 and Fig. 4  
10 is a sectional view of the diaper taken along a line B - B in  
Fig. 1. In Fig. 1, a longitudinal direction is indicated by  
an arrow Y and a transverse direction is indicated by an arrow  
X. The surface referred to herein as the skin-contactable  
surface 1a should be understood to be the surface of the diaper  
15 1A intended to be opposed to the wearer's skin and the surface  
of the diaper 1A referred to herein as a non skin-contactable  
surface 1b should be understood to be the surface of the diaper  
1A intended to be not opposed to the wearer's skin when the diaper  
20 1A is put on the wearer's body.

The diaper 1A comprises a liquid-pervious topsheet 2, a  
liquid-impervious base sheet 3 and a liquid-absorbent panel 4  
disposed between these topsheet 2 and base sheet 3, and this  
panel 4 is entirely covered with and bonded to tissue paper (not

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shown). The panel 4 is bonded to the topsheet 2 as well as to the base sheet 3 with the tissue paper lying therebetween. In addition to these sheets 2, 3 and panel 4, the diaper 1A comprises substantially liquid-impervious skin-contacting sheets 5 and 5 substantially liquid-impervious leak-barrier cuffs 6.

The diaper 1A is composed, in the longitudinal direction, of a front waist region 20, a rear waist region 22 and a crotch region 21 extending between these front and rear waist regions 20, 22, and has longitudinally opposite end portions 1c and 10 transversely opposite side edge portions 1d. In the crotch region 21, the transversely opposite side edge portions 1d are curved inward by in the transverse direction like an ark. Of the diaper 1A, the topsheet 2 defines the skin-contactable surface 1a and the base sheet 3 defines the non skin-contacting 15 surface 1b.

The skin-contactable sheets 5 actually comprise a pair of belt-like strips spaced apart from and opposed to each other in the transverse direction and extending along the respective side edge portions 1d in the longitudinal direction. These 20 skin-contacting sheets 5 are made of a fibrous nonwoven fabric having elastic stretchability in the longitudinal direction as well as in the transverse direction. The skin-contactable sheets 5 are attached under extension in the longitudinal

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direction to the skin-contactable surface 1a. The skin-contactable sheets 5 respectively have fixed surface areas 5a secured to the longitudinally opposite end portions 1c and free surface areas 5b extending between the fixed surface areas 5a 5 and not fixed to the diaper 1A so that the respective free surface areas 5b intermittently cover the vicinity of transversely opposite side edges 4b of the panel 4 with the topsheet 2 lying therebetween.

The tensile force of the respective skin-contactable 10 sheets 5 enables the free surface areas 5b thereof to be separated upward from the panel 4 as the diaper 1A curves in the longitudinal direction with the topsheet 2 inside. Between these skin-contactable sheets 5, the topsheet 2 is partially surfaced.

15       The leak-barrier cuffs 6 are disposed between the topsheet 2 and the skin-contactable sheets 5 so as to be spaced apart from and opposed to each other in the transverse direction and to extend along the respective side edge portions 1d in the longitudinal direction. The leak-barrier cuffs 6 respectively 20 comprise fixed side edge portions 6a secured to the respective side edge portions 1d, free side edge portions 6b adapted to rise on the topsheet 2 and fixed longitudinally opposite end portions 6c collapsed inward in the transverse direction of the

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diaper 1A and fixed to the associated longitudinally opposite end portions 1c in such collapsed state. The leak-barrier cuffs 6 further comprise outermost lateral portions 6d extending outward from the respective fixed side edge portions 6a in the 5 transverse direction.

The fixed side edge portions 6a extend in the longitudinal direction immediately outside the transversely opposite side edges 4b of the panel 4. The free side edge portions 6b extend in the longitudinal direction in parallel to the respective 10 fixed side edge portions 6a. The free side edge portions 6b are respectively provided with elastic members 7 bonded under extension thereto. These elastic members 7 associated with the respective cuffs are covered with parts of the respective free side edge portions 6b.

15       The longitudinally opposite end portions 1c of the diaper 1A are respectively provided with ribbon-like elastic members 8 extending in the transverse direction bonded under extension thereto. The transversely opposite side edge portions 1d are respectively provided with a plurality of elastic members 9 20 extending in the longitudinal direction bonded under extension thereto.

In the rear waist region 22, the transversely opposite side edge portions 1d are respectively provided with tape

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fasteners 10 extending inward in the transverse direction. The tape fasteners 10 respectively have proximal end portions disposed between the base sheet 3 and the outermost lateral portions 6d of the associated leak-barrier cuffs 6 and bonded 5 to them. The tape fasteners 10 respectively have free end portions coated with pressure-sensitive adhesive (not shown). In the front waist region 20, the non skin-contactable surfaces 1b is provided with a rectangular target tape strip 11 (See Fig. 2) made of a plastic film. The target tape strip 11 serves as 10 a fastening zone for the tape fasteners 10.

To wear the diaper 1A, the transversely opposite side edge portions 1d in the rear waist region 22 may be placed upon the outer side of the transversely opposite side edge portions 1d in the front waist region 20, then the free end portions of the 15 respective tape fasteners 10 may be anchored on the target tape strip 11 by means of the pressure-sensitive adhesive to connect the front waist region 20 with the rear waist region 22.

A waist-opening 12 and a pair of leg-openings 13 are defined in the diaper 1A, as seen in Fig. 2, as the front and 20 rear waist regions 20, 22 are connected to each other in the manner as described above. The diaper 1A curves in the longitudinal direction with the topsheet 2 inside whereupon contract of the elastic members 7 associated with the respective

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leak-barrier cuffs 6 causes the free side edge portions 6b of the respective cuffs 6 to rise on the topsheet 2 and the tension of the skin-contactable sheets 5 causes the free surface areas 5b thereof to be spaced above the free side edge portions 6b 5 of the leak-barrier cuffs 6.

With the diaper 1A put on the wearer's body, the free surface areas 5b of the respective skin-contactable sheets 5 spaced above the free side edge portions 6b of the respective cuffs 6 are reliably maintained in close contact with the 10 wearer's crotch region. Specifically, it is not likely that the skin-contactable sheets 5 might slide away from the wearer's crotch region even if the diaper 1A moves from its initial position to some degree due to movement of the wearer. The skin-contactable sheets 5 disposed between the wearer's skin 15 and the topsheet 2 advantageously prevent urine or loose feces held on the topsheet 2 from clinging to the wearer's skin.

The skin-contactable sheets 5 are made of a liquid-impermeable fibrous nonwoven fabric and therefore are capable of preventing any quantity of urine or loose feces held on the 20 topsheet 2 from permeating these skin-contactable sheets 5 and clinging to the wearer's skin even if the skin-contactable sheets 5 come in contact with the topsheet 2.

With this diaper 1A, the free side edge portions 6b of

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the leak-barrier cuffs 6 rising on the topsheet 2 form barriers against excretion such as urine or loose feces which may spread over the topsheet 2 and reach the transversely opposite side edge portions 1d of the diaper 1A and these barriers reliably 5 prevent such excretion from leaking beyond the respective side edge portions 1d.

With the diaper 1A put on the wearer's body, the free surface areas 5b of the skin-contactable sheets 5 are kept to be spaced above the free side edge portions 6b of the respective 10 leak-barrier cuffs 6 and therefore there is no anxiety that the free surface areas 5b might collapse the free side edge portion from above and thereby impair the desired function of the free side edge portions 6b as the barriers.

Along the longitudinally opposite end portions 1c of the 15 diaper 1A, as best seen in Fig. 3, the longitudinally opposite end portions 2a of the topsheet 2 and the longitudinally opposite end portions 3a of the base sheet 3 extend outward beyond the longitudinally opposite edges 4a of the core 4 in the longitudinal direction so that these end portions 2a, 3a 20 are overlaid with each other and bonded together. The fixed end portions 6c of the respective leak-barrier cuffs 6 are bonded to the end portions 2a of the topsheet 2. The fixed surface areas 5a of the respective skin-contactable sheets 5

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are bonded to the end portions 2a of the topsheet 2 as well as to the fixed end portions 6c of the respective leak-barrier cuffs 6. The elastic members 8 associated with the waist-opening are disposed between and bonded to the respective end portions 2a and end portions 3a.

Along the transversely opposite side edge portions 1d of the diaper 1A, as best seen in Fig. 4, the transversely opposite side edge portions 2b of the topsheet 2 extend outward slightly beyond transversely opposite side edges 4b of the core 4 in the 10 transverse direction and the transversely opposite side edge portions 3b of the base sheet 3 as well as the outermost lateral portions 6d of the leak-barrier cuffs 6 extend further outward beyond the side edge portions 2b of the topsheet 2 in the transverse direction. The side edge portions 2b of the topsheet 15 2 are disposed between and bonded to the side edge portions 3b and the outermost lateral portions 6d, respectively. The side edge portions 3b and the outermost lateral portions 6d are overlaid with each other and bonded together. The fixed side edge portions 6a of the respective leak-barrier cuffs 6 are 20 bonded to the respective side edge portions 2b of the topsheet 2. The elastic members 9 associated with the leg-openings are disposed between and bonded to the side edge portions 3b of the base sheet 3 and the outermost lateral portions 6d of the

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leak-barrier cuffs 6, respectively.

Fig. 5 is a partially cutaway perspective view showing a diaper 1B according to another embodiment of this invention, Fig. 6 is a partially cutaway perspective view showing this 5 diaper 1B as put on the wearer's body with the front and rear waist regions 20, 22 connected to each other and, Fig. 7 is a sectional view taken along a line A - A in Fig. 5 and Fig. 8 is a sectional view taken along a line B - B in Fig. 5. In Fig. 5, the longitudinal direction is indicated by an arrow Y and 10 the transverse direction is indicated by an arrow X. The diaper 1B shown in Fig. 5 is distinguished from the diaper 1A shown in Fig. 1 in arrangement as will be described.

In the case of this diaper 1B, the skin-contacting sheet 5 is formed by a non-stretchable fibrous nonwoven fabric 15 presenting a substantially rectangular shape which is larger in the longitudinal direction. The skin-contactable sheet 5 is provided along transversely opposite side edge portions 5c thereof with longitudinally extending elastic members 16 bonded under extension thereto, respectively, so that the skin- 20 contactable sheet 5 may be stretchable in the longitudinal direction. The elastic members 16 are covered with parts of the respective side edge portions 5c.

The skin-contactable sheet 5 is attached under extension

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in the longitudinal direction to the skin-contactable surface 1a of the diaper 1B. The skin-contactable sheet 5 has the fixed surface areas 5a secured to the longitudinally opposite end portions 1c of the diaper 1B and the free surface area 5b 5 extending between the fixed surface areas 5a and not fixed to the diaper 1B so that the free surface area 5b indirectly covers the panel 4 substantially over its entire area with the topsheet 2 lying therebetween.

The free surface area 5b of the skin-contactable sheet 10 5 defines an opening 14 in the front waist region 20 and an opening 15 in the rear waist region 22. The topsheet 2 is partially surfaced in these openings 14, 15.

In the similar manner to the case shown by Fig. 1, the tensile force of the skin-contactable sheet 5 enables its free 15 surface area 5b to be separated upward from the panel 4 as the diaper 1B curves in the longitudinal direction with the topsheet 2 inside.

With the diaper 1B put on the wearer's body, the free side edge portions 6b of the respective leak-barrier cuffs 6 rise 20 on the topsheet 2 as the elastic members 7 associated therewith contract and the free surface area 5b of the skin-contactable sheet 5 is spaced upward from the free side edge portions 6b of the leak-barrier cuffs 6, as will be apparent from Fig. 6.

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More specifically, the openings 14, 15 of the skin-contactable sheet 5 correspond to the positions of the urinary organs and the anus of the wearer, respectively, as the diaper 1B is worn.

With this diaper 1B worn, the skin-contactable sheet 5  
5 is maintained in close contact with the wearer's crotch region more stably than in the case of the paired skin-contactable sheets 5 and the preventive effect against the anxiety that the amount of urine or loose feces held on the topsheet 2 might cling to the wearer's skin can be correspondingly improved. In this  
10 diaper 1B also, the free side edge portions 6b of the respective leak-barrier cuffs 6 rising on the topsheet 2 advantageously function as the barriers as in the case of Fig. 1 and therefore there is not likely that urine or loose feces might leak beyond the transversely opposite side edge portions 1d of the diaper.  
15 1B.

The skin-contactable sheets 5 in Fig. 1 may be formed using an elastically stretchable hydrophobic fibrous nonwoven fabric obtained by the melt blown or spun bond process. Component fiber of such elastic stretchable nonwoven fabric may  
20 be stretchable fibers may be stretchable fibers obtained by melting and spinning thermoplastic elastomer resin. The elastically stretchable fibrous nonwoven fabric may be a composite nonwoven fabric consisting of a hydrophobic fibrous

nonwoven fabric made of thermoplastic elastomer resin fiber and a hydrophobic fibrous nonwoven fabric comprising crimped fiber which is obtained by melting and spinning thermoplastic synthetic resin such as polypropylene, polyethylene or 5 polyester bonded to at least one surface of the hydrophobic fibrous nonwoven fabric.

The topsheet 2 may be formed of a hydrophilic fibrous nonwoven fabric or finely porous plastic film. The base sheet 3 may be formed of a hydrophobic fibrous nonwoven fabric, a 10 liquid-impervious plastic film, a two-layered hydrophobic nonwoven fabric, or a composite sheet consisting of hydrophobic fibrous nonwoven fabric laminated with a plastic film. The skin-contacting sheet 5 as well as the leak-barrier cuffs 6 in Fig. 6 may be formed of a hydrophobic fibrous nonwoven fabric.

15 It is also possible to form the base sheet 3 as well as the skin-contactable sheet 5 and the leak-barrier cuffs 6 as shown in Fig. 6 using a composite nonwoven fabric comprising a melt blown fibrous nonwoven fabric with a high water-resistance property sandwiched between two layers of spun bond 20 fibrous nonwoven fabric having high strength and flexibility.

The nonwoven fabric used as stock material for the topsheet 2 and the base sheet 3 as well as for the skin-contactable sheet 5 and the leak-barrier cuffs 6 as shown in

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Fig. 6 may be selected from a group consisting of those obtained by spun lacing, needle punching, melt blowing, thermal bonding, spun bonding, chemical bonding and air-through processes. The component fiber of such nonwoven fabric may be selected from 5 a group consisting of polyolefine-, polyester- and polyamide-fiber, and core-sheath type conjugated fiber or side-by-side type conjugated fiber of polyethylene/polypropylene or polyethylene/polyester.

The core 4 comprises a mixture of fluff pulp and 10 superabsorptive polymer particles or a mixture of fluff pulp, superabsorptive polymer particles and thermoplastic synthetic resin fiber compressed to a desired thickness. The superabsorptive polymer may be selected from a group consisting of starch-based polymer, cellulose-based polymer and synthetic 15 polymer.

Both in the diaper 1A and the diaper 1B, the presence of the topsheet 2 is not essential so far as the base sheet 3 is provided with the liquid-absorbent panel 4 attached thereto.

In this case, the panel 4 preferably comprises fibrous web with 20 appropriate compressive restoring elasticity, which contains the superabsorptive polymer particles dispersed and held in fiber-interstices thereof and which has been compressed to a desired thickness to give a shape stability. The component

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fiber of such fibrous web may be selected from a group consisting of polyolefine-based fiber such as polypropylene or polyethylene, polyester-based fiber such as polyethylene terephthalate, polyamide-based fiber such as nylon 66 or nylon 5 6, acryl-based fiber, and cellulose-based fiber such as pulp, rayon or acetate.

Bonding between the topsheet 2 and the base sheet 3, fixing of the skin-contactable sheets 5 and the leak-barrier cuffs 6, joining of the core 4, and attachment of the respective 10 elastic members 7, 8, 9, 16 may be achieved using hot melt adhesive or heat welding technique such as heat-sealing or sonic-sealing.

This invention is applicable not only to the open-type diaper but also to a pants-type diaper having its front and rear 15 waist regions previously connected to each other.

With the disposable undergarment according to this invention, the free surface areas of the respective skin-contactable sheets are spaced upward from the liquid-absorbent panel by tensile force of the skin-contactable sheets as the 20 undergarment longitudinally curved with its skin-contactable surface inside. With the undergarment put on the wearer's body, the free surface areas of the respective skin-contactable sheets are kept in sufficiently close contact with the wearer's

crotch region to prevent the skin-contactable sheets from getting out of the wearer's crotch region even if the undergarment moves away due to movement of the wearer's body.

The skin-contactable sheets disposed between the wearer's skin

5 and the skin-contactable surface of the undergarment are substantially liquid-impervious, so there is no anxiety that any amount of urine or loose feces still held on the skin-contactable surface might cling to the wearer's skin. Should the skin-contactable sheets come in contact with the skin-  
10 contactable surface, there is no fear that such excretion still held on the skin-contactable surface might permeate the skin-contactable sheets and cling to the wearer's skin.

According to the embodiment in which the leak-barrier cuffs respectively extend along the transversely opposite side

15 edge portions of the article in the longitudinal direction, contraction of the elastic members associated with these leak-barrier cuffs causes the free side edge portions of these leak-barrier cuffs to rise on the skin-contactable surface as the article is put on the wearer's body. The free side edge  
20 portions rising in this manner form the barriers against urine or loose feces so that such excretion is reliably prevented thereby from leaking beyond the transversely opposite side edge portions of the article even when such excretion spreads on the

- 22 -

skin-contacting surface and then reaches the side edge portions of the undergarment. In the undergarment provided with the leak-barrier cuffs, the free surface areas of the respective skin-contactable sheets remain spaced upward from the free side  
5 edge portions of the respective leak-barrier cuffs so that the free side edge portions can reliably function as the barriers without being collapsed downward by the free surface area.